

Steel Construction Certification Scheme

Certificate of Registration

This is to certify that the
Quality Management System
of

HS Carlsteel Engineering Ltd

Crabtree Manorway South, Belvedere, Kent, DA17 6BH

complies with the requirements of ISO 9001:2015
and National Highways Sector Scheme 20

The Scope of Registration is:

**Execution of Steelwork in Transportation Infrastructure
Assets**

For Workshop and Site

Certificate number: 20 - 388
Initial registration: November 2015
Latest issue: 01 February 2018
Expiry date: 11 October 2020

To confirm the validity of this certificate please click on the link at www.steelcertification.co.uk



Chairman:
Dr S Pike
MIMMM C.Eng



Scheme Manager:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI

BS EN ISO 9001:2015
and National Highways Sector Scheme 20 Schedule

HS Carlsteel Engineering Ltd

Crabtree Manorway South, Belvedere, Kent, DA17 6BH

**Fabrication of structural steel work, site refurbishment and installation
work for bridges and structures in railway, marine and highway
construction and other similar civil works.**

Execution Class	up to EXC 3 according to BS EN 1090-2:2008+A1:2011
Welding Process(es)	111 – manual metal arc welding 114 – self-shielded tubular cored arc welding 135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode 141 – TIG welding with solid filler material (wire/rod)
Base Material(s)	S235 to S355J2+N, S355J2W according BS EN 10025-2, 3, 5 S275 J2H to S355J2H according BS EN 100210 S275J2H to S355J2H according to BS EN 10219 S430GP according to BS EN 10248-1 1.4307, 1.4404 according to BS EN 10088 S690QL1 according to BS EN 10025-6 500 Grade B according to BS 4449
Responsible Welding Coordinator	Yohann Guellil – CEng, MEng, MWeldI (up to and including Exc 3)
Alternate	Julian French – CQP, I Eng, MWeldI, MINDT, MCQI (up to and including Exc 3)
Level 3 Bolting Co-ordinators	Anthony Marshall

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